

ANTI-SLIP CARPET MACHINE LINE

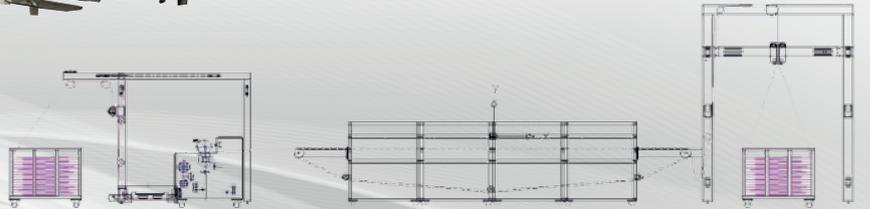


Figure 2. Rotary Printing Machine & Electrical Dryer Machine

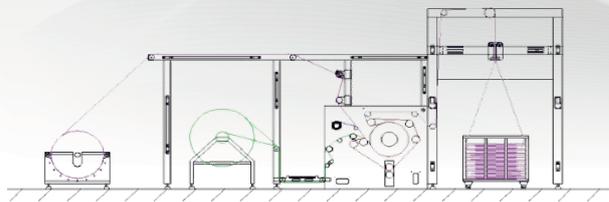


Figure 1. Lamination Machine

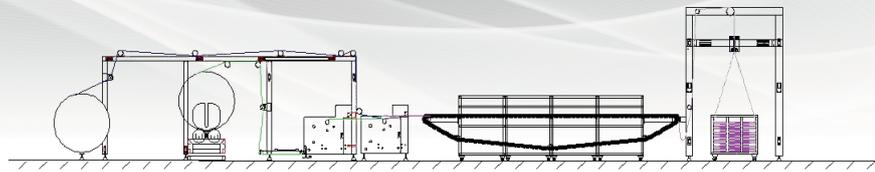


Figure 1. Anti-slip Carpet Machine Line

ANTI-SLIP CARPET MACHINE LINE

There are 2 different types of non-slip carpet manufacturing line in our company. These lines can print at most between 1600 mm and 3200 mm.

In the first type, there is 1 Lamination Machine, 1 Rotary Printing Machine and 1 Electrical Dryer Machine. In this line, the fabric and felt are laminated with the film. Then it is taken to rotation printing room. In here, pvc-based anti-slip chemical is applied to the base of the felt, and then the products that are going to dry are cooled and left in the fabric car at the exit.

In the second type, there are 2 Rotary Printing Machines and 1 Electrical Dryer Machine. Unlike the first line, the entire operation is completed on a single line. The advantages of this line are; more economical production takes place by eliminating the cost of the film and saving time because the process is completed on one line.

In this line, when entering the first printing machine to apply the fabric interlining drug, the felt is transmitted to the other machine via the platform. The fabric that emerges from the first printing machine is combined with the felt at the second printing machine entrance, from here two of them enter into the second printing machine and the PVC-based non-slip base drug is applied to the base, the products entering the drying process are cooled and left to the fabric car at the exit.

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